

### Versa-Cut 40 Plasma Cutter – Air Pressure & Amperage Settings\*

Metal Thickness	1/64"	1/32"	3/64"	1/16"	5/64"	3/32"	7/64"	1/8"	9/64"	5/32"	11/64"	3/16"
AMPS	20	20	20	20	20	20	20	20	20	20	20	20
PSI	30	30	30	30	30	30	30	30	30	30	30	30

Metal Thickness	13/64"	7/32"	15/64"	1/4"	17/64"	9/32"	19/64"	5/16"	21/64"	11/32"	23/64"	3/8"
AMPS	30	30	30	30	30	30	30	40	40	40	40	40
PSI	40	40	40	40	40	40	40	60	60	60	60	60

**NOTE:** On materials over 3/16" thick, 220 voltage must be used.

\*These settings are guidelines and may need to be adjusted, based on your techniques.